

## BAMBOO MAT BOARD

## Introduction

Bamboo is a traditional building material throughout the world's tropical and subtropical regions. Bamboo is a renewable and versatile resource, with high strength and low weight. That's why it is widely used in different forms of construction, particularly for housing in rural areas. Bamboo mat board (BMB) is a plywood-like wooden board made from layers of woven bamboo mats that have been pressed together. It is usually made of three layers of mats and is about 3 mm thick. It can be produced in a range of standard sizes. Bamboo mat board can be used for panelling, ceilings, prefabricated shelters, packing cases, storage bins, roofs, doors and door panels, furniture and household utensils such as trays and plates. BMB is also used in concrete formwork. The production of mats is labour intensive and difficult to mechanise. Bamboo mat board has enormous income generating potential for the rural poor and particularly for women, who make up the vast majority of weavers.

This project profile is for setting up of a Bamboo Mat Board making unit, based on 300 working days per annum and 8 working hours per day. The installed production capacity of the unit per annum is as follows;

Bamboo Mat Board - 32,000 Nos
The model DPR has been prepared on the basis of existing market rates.

## Market Potential

Bamboo is gaining importance as a replacement for wood in flooring, roofing panels and other housing components (such as windows, doors and partition panels), in furniture and in packing cases. Some of these products are made of bamboo mat board, some have a core of bamboo mats with thin veneer facings and others are made of laminated bamboo slabs/strips of different sizes and shapes (bamboo parquet and floorboards). In some products, wood veneer or shavings are used to give a wood-like appearance to the surface. The market for bamboo mat board is large and ever increasing although figures are not presently available. The wide range of uses to which it is put means the market has considerable potential for expansion and BMB also has significant export potential.

## Product Uses:-

The uses of bamboo mat boards are:-

- Bamboo mat boards will be used for low-cost housing, for crates, and for building grain storage rooms and bins presently made out of wood and plywood.


## Manufacturing Process



## Cost of Project

| Particulars | Amount <br> (Rs.in Lakhs) |  |  |
| :--- | :---: | :---: | :---: |
| Owned land | - |  |  |
| Civil works and Buildings (3000 sq. feet @RS 800) | 24.00 |  |  |
| Plant and machinery (Annexure) | 12.87 |  |  |
| Miscellaneous Fixed Assets (Annexure) | 1.75 |  |  |
| D G Set (15 KVA) | 2.50 |  |  |
| Escalation \& Contingencies | 2.06 |  |  |
| Preliminary \& Preoperative Expenses | 2.31 |  |  |
| Sub-total(A) | 45.48 |  |  |
| Working Capital Margin @40\% of Total WC Requirement | 6.24 |  |  |
| Total Project Cost | 51.72 |  |  |
| Total Working Capital Required (B) | 15.60 |  |  |
| Total Funds Required (A+B) |  |  | $\mathbf{6 1 . 0 8}$ |
| Loan Component | 27.29 |  |  |
| TERM LOAN (60\% of A) | 9.36 |  |  |
| WORKING CAPITAL (60\% of B) | $\mathbf{3 6 . 6 5}$ |  |  |
| Total | 24.43 |  |  |
| Equity | 61.08 |  |  |
| Total |  |  |  |

## Detailed Cost Element

| SL. <br> NO. | Particulars | Amount <br> (Rs. in Lakhs) |
| :---: | :--- | :---: |
| 1 | Bamboo Cross Cutting Machine | 0.35 |
| 2 | External Knot Removing Machine | 0.43 |
| 3 | Radial Splitter Machine | 1.65 |
| 4 | Internal Knot Removing Machine | 0.50 |
| 5 | Bamboo Sliver Making Machine | 0.59 |
| 6 | Bamboo Mat Weaving Machine | 2.50 |
| 7 | Hydraulic Hot Press Machine | 1.35 |
| 8 | Drying Chamber | 2.00 |
| 9 | Air Cooling Blower | 0.50 |
| 10 | Scissor lift | 0.50 |
| 11 | Resin Kettle, Resin Applicator, Sprayer, Miscellaneous Hand Tools <br> and Equipments | 2.50 |
|  | Total | $\mathbf{1 2 . 8 7}$ |

## Contingencies and Escalations

It has been assumed at approximately 5\% at cost.

## Preliminary Expenses

| Particulars | Amount <br> (Rs. in Lakhs) |  |  |  |
| :--- | :---: | :---: | :---: | :---: |
| Incorporation Expenses | 0.15 |  |  |  |
| Project Report Preparation and Consultation | 0.35 |  |  |  |
| Feasibility and Engineer's/Architect's Report and Plans | 0.60 |  |  |  |
| Legal Charges - Drafting for agreements, contracts, stamp paper, notary and <br> affidavit cost | 0.05 |  |  |  |
| Security guard and others | 0.56 |  |  |  |
| Interest Cost for period before commercial operations | 0.60 |  |  |  |
| Total |  |  |  | $\mathbf{2 . 3 1}$ |

## Salary

| Designation | Manpower | Amount <br> (Rs. in Lakhs) |
| :--- | :---: | :---: |
| Manager | 1 | 2.40 |
| Workers | 8 | 11.52 |
| Office staff cum accountant | 1 | 2.16 |
| Security Guard | 1 | 1.20 |

## Profitability Statement

| Particulars |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: |
|  | Year- 1 | Year- 2 | Year- 3 | Year- 4 | Year- 5 |
| A. INCOME |  |  |  |  |  |
| Production Capacity (MT per <br> annum) | 32000 | 32000 | 32000 | 32000 | 32000 |
| Capacity utilisation | $65 \%$ | $70 \%$ | $75 \%$ | $80 \%$ | $85 \%$ |
| Production During the year | 20800 | 22400 | 24000 | 25600 | 27200 |
| Annual turnover | 62.40 | 67.20 | 72.00 | 76.80 | 81.60 |
| Total income during the year | $\mathbf{6 2 . 4 0}$ | $\mathbf{6 7 . 2 0}$ | $\mathbf{7 2 . 0 0}$ | $\mathbf{7 6 . 8 0}$ | $\mathbf{8 1 . 6 0}$ |
| B. OPERATING EXPENSES |  |  |  |  |  |
| Raw Material | 16.77 | 18.06 | 19.35 | 20.64 | 21.93 |
| Salary | 17.28 | 18.14 | 19.05 | 20.00 | 21.00 |
| Repair \& Maintenance | 1.25 | 1.34 | 1.44 | 1.54 | 1.63 |
| Power \& utilities | 8.51 | 8.94 | 9.38 | 9.85 | 10.34 |
| Depreciation and Amortisation | 2.67 | 2.67 | 2.67 | 2.51 | 2.51 |
| Total Operating Expenses | $\mathbf{4 6 . 4 8}$ | 49.16 | $\mathbf{5 1 . 9 0}$ | $\mathbf{5 4 . 5 5}$ | $\mathbf{5 7 . 4 2}$ |
| Operating Profit (A-B) | $\mathbf{1 5 . 9 2}$ | $\mathbf{1 8 . 0 4}$ | $\mathbf{2 0 . 1 0}$ | $\mathbf{2 2 . 2 5}$ | $\mathbf{2 4 . 1 8}$ |
| C.FINANCIAL EXPENSES |  |  |  |  |  |
| Interest on Term Loan | 2.21 | 1.74 | 1.31 | 0.88 | 0.45 |
| Interest on WC Loan | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |
| D. Other Expenses |  |  |  |  |  |
| Administrative and general <br> Expenses | 1.25 | 1.34 | 1.44 | 1.54 | 1.63 |
| Total Expenses | $\mathbf{4 . 2 5}$ | $\mathbf{3 . 8 8}$ | $\mathbf{3 . 5 4}$ | $\mathbf{3 . 2 1}$ | $\mathbf{2 . 8 8}$ |
| Profit Before Tax | $\mathbf{1 1 . 6 7}$ | $\mathbf{1 4 . 1 7}$ | $\mathbf{1 6 . 5 6}$ | $\mathbf{1 9 . 0 4}$ | $\mathbf{2 1 . 3 0}$ |
| Provision for Tax | 2.92 | 3.54 | 4.14 | 4.76 | 5.32 |
| Profit after Tax (PAT) | $\mathbf{8 . 7 5}$ | $\mathbf{1 0 . 6 3}$ | $\mathbf{1 2 . 4 2}$ | $\mathbf{1 4 . 2 8}$ | $\mathbf{1 5 . 9 7}$ |
| Dividend Declared | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Retained Profit | $\mathbf{8 . 7 5}$ | $\mathbf{1 0 . 6 3}$ | $\mathbf{1 2 . 4 2}$ | $\mathbf{1 4 . 2 8}$ | $\mathbf{1 5 . 9 7}$ |

## Breakeven Point

| Break Even Point (BEP) |  |  | Amount (Rs. In Lakhs) |  |  |  |  |
| :---: | :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| SL | Particulars | Year - 1 | Year - 2 | Year - 3 | Year - 4 | Year - 5 |  |
| A. | Net Sales | $\mathbf{6 2 . 4 0}$ | $\mathbf{6 7 . 2 0}$ | $\mathbf{7 2 . 0 0}$ | $\mathbf{7 6 . 8 0}$ | $\mathbf{8 1 . 6 0}$ |  |
| B. | Variable Cost | 16.77 | 18.06 | 19.35 | 20.64 | 21.93 |  |
|  | Raw Material | 8.51 | 8.94 | 9.38 | 9.85 | 10.34 |  |
|  | Power and Utility | $\mathbf{2 5 . 2 8}$ | $\mathbf{2 7 . 0 0}$ | $\mathbf{2 8 . 7 3}$ | $\mathbf{3 0 . 4 9}$ | $\mathbf{3 2 . 2 7}$ |  |
|  | Total Variable Cost | $\mathbf{3 7 . 1 2}$ | $\mathbf{4 0 . 2 0}$ | $\mathbf{4 3 . 2 7}$ | $\mathbf{4 6 . 3 1}$ | $\mathbf{4 9 . 3 3}$ |  |
| C. | Contribution (A-B) |  |  |  |  |  |  |
| D. | Fixed cost | 17.28 | 18.14 | 19.05 | 20.00 | 21.00 |  |
|  | Salary | 2.21 | 1.74 | 1.31 | 0.88 | 0.45 |  |
|  | Interest on Term Loan | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |  |
|  | Interest on WC Loan | 1.25 | 1.34 | 1.44 | 1.54 | 1.63 |  |
|  | Repair \& Maintenance | 2.67 | 2.67 | 2.67 | 2.51 | 2.51 |  |
|  | Depreciation and Amortization | $\mathbf{2 4 . 2 0}$ | $\mathbf{2 4 . 6 9}$ | $\mathbf{2 5 . 2 7}$ | $\mathbf{2 5 . 7 3}$ | $\mathbf{2 6 . 4 0}$ |  |
|  | Total Fixed Cost | $\mathbf{6 5 \%}$ | $\mathbf{6 1 \%}$ | $\mathbf{5 8 \%}$ | $\mathbf{5 6 \%}$ | $\mathbf{5 4 \%}$ |  |
| E. | Breakeven Point | $\mathbf{5 8 \%}$ | $\mathbf{5 5 \%}$ | $\mathbf{5 2 \%}$ | $\mathbf{5 0 \%}$ | $\mathbf{4 8 \%}$ |  |
| F. | Cash BEP |  |  |  |  |  |  |

## Debt-Service Coverage Ratio

| Particulars |  |  | Year - 1 | Year - 2 | Year - 3 | Year - 4 |
| :---: | :--- | :---: | :---: | :---: | :---: | :---: |
| SL | Year - 5 |  |  |  |  |  |
| i | Profit | 8.75 | 10.63 | 12.42 | 14.28 | 15.97 |
| ii | Depreciation | 2.67 | 2.67 | 2.67 | 2.51 | 2.51 |
| iii | Interest | 2.21 | 1.74 | 1.31 | 0.88 | 0.45 |
| A | Total (i + ii + iii) | $\mathbf{1 3 . 6 3}$ | $\mathbf{1 5 . 0 3}$ | $\mathbf{1 6 . 4 0}$ | $\mathbf{1 7 . 6 8}$ | $\mathbf{1 8 . 9 4}$ |
| i | Interest | 2.21 | 1.74 | 1.31 | 0.88 | 0.45 |
| ii | Principal repayment | 4.56 | 5.04 | 5.04 | 5.04 | 5.04 |
| B | Total (i + ii) | $\mathbf{6 . 7 7}$ | $\mathbf{6 . 7 8}$ | $\mathbf{6 . 3 5}$ | $\mathbf{5 . 9 2}$ | $\mathbf{5 . 4 9}$ |
|  | DSCR (A / B) | $\mathbf{2 . 0 1}$ | $\mathbf{2 . 2 2}$ | $\mathbf{2 . 5 8}$ | $\mathbf{2 . 9 9}$ | $\mathbf{3 . 4 5}$ |

## Interest on Term Loan and Principal Repayment

Refer Annexure I for Loan Repayment Schedule.
We have assumed the repayment tenure of term loan for a period of 5 years, Rate of interest being 8.5\% p.a.

## Address of Vendors

| Name of the Vendor | Address and Contact Number |
| :--- | :--- |
|  <br> Company | 65/11, New Rohtak Road, <br> New Delhi-110005, (India). <br> Phone: 91-11-65702298, 65702299, 28720553, 28726429. <br> E-Mail: info@bsenbarry.com. |
| M/s Industrial Equipment | Mahapurush Damodardev Path, Paltan Bazaar, Guwahati, <br> Assam 781001. <br> Phone: 0361 254 1063. |
| M/s Archana Machinery <br> Stores | M S Road, Fancy Bazar, Guwahati - 781001. <br> Phone: +(91)-361-2545780 |


| Year | Month 1 | Month 2 | Month 3 | Month 4 | Month 5 | Month 6 | Month 7 | Month 8 | Month 9 | Month 10 | Month 11 | Month 12 | Annually |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Principal |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Opening | 27.29 | 27.29 | 27.29 | 27.29 | 27.29 | 26.72 | 26.15 | 25.58 | 25.01 | 24.44 | 23.87 | 23.30 |  |
| Repaid |  |  |  |  | 0.57 | 0.57 | 0.57 | 0.57 | 0.57 | 0.57 | 0.57 | 0.57 | 4.56 |
| Closing | 27.29 | 27.29 | 27.29 | 27.29 | 26.72 | 26.15 | 25.58 | 25.01 | 24.44 | 23.87 | 23.30 | 22.73 |  |
| Interest | 0.19 | 0.19 | 0.19 | 0.19 | 0.19 | 0.19 | 0.19 | 0.18 | 0.18 | 0.17 | 0.17 | 0.17 | 2.21 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| II |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Principal |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Opening | 22.73 | 22.31 | 21.89 | 21.47 | 21.05 | 20.63 | 20.21 | 19.79 | 19.37 | 18.95 | 18.53 | 18.11 |  |
| Repaid | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 5.04 |
| Closing | 22.31 | 21.89 | 21.47 | 21.05 | 20.63 | 20.21 | 19.79 | 19.37 | 18.95 | 18.53 | 18.11 | 17.69 |  |
| Interest | 0.16 | 0.16 | 0.16 | 0.15 | 0.15 | 0.15 | 0.14 | 0.14 | 0.14 | 0.13 | 0.13 | 0.13 | 1.74 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| III |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Principal |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Opening | 17.69 | 17.27 | 16.85 | 16.43 | 16.01 | 15.59 | 15.17 | 14.75 | 14.33 | 13.91 | 13.49 | 13.07 |  |
| Repaid | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 5.04 |
| Closing | 17.27 | 16.85 | 16.43 | 16.01 | 15.59 | 15.17 | 14.75 | 14.33 | 13.91 | 13.49 | 13.07 | 12.65 |  |
| Interest | 0.13 | 0.12 | 0.12 | 0.12 | 0.11 | 0.11 | 0.11 | 0.10 | 0.10 | 0.10 | 0.10 | 0.09 | 1.31 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| IV |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Principal |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Opening | 12.65 | 12.23 | 11.81 | 11.39 | 10.97 | 10.55 | 10.13 | 9.71 | 9.29 | 8.87 | 8.45 | 8.03 |  |
| Repaid | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 5.04 |
| Closing | 12.23 | 11.81 | 11.39 | 10.97 | 10.55 | 10.13 | 9.71 | 9.29 | 8.87 | 8.45 | 8.03 | 7.61 |  |
| Interest | 0.09 | 0.09 | 0.08 | 0.08 | 0.08 | 0.07 | 0.07 | 0.07 | 0.07 | 0.06 | 0.06 | 0.06 | 0.88 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| V |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Principal |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Opening | 7.61 | 7.19 | 6.77 | 6.35 | 5.93 | 5.51 | 5.09 | 4.67 | 4.25 | 3.83 | 3.41 | 2.99 |  |
| Repaid | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 0.42 | 5.04 |
| Closing | 7.19 | 6.77 | 6.35 | 5.93 | 5.51 | 5.09 | 4.67 | 4.25 | 3.83 | 3.41 | 2.99 | 2.57 |  |
| Interest | 0.05 | 0.05 | 0.05 | 0.04 | 0.04 | 0.04 | 0.04 | 0.03 | 0.03 | 0.03 | 0.02 | 0.02 | 0.45 |

